

Amendments to the Claims

1. **(Withdrawn – Currently Amended)** A reinforcing fiber sheet characterized by having a cloth core (4) comprising a cloth layer (13) constructed of vertically and horizontally woven vertical strips (11) and horizontal strips (12) which are assemblages of numerous reinforcing fibers, and a binding and reinforcing layer (14) impregnated into the cloth layer (13) so as to allow the cloth layer (13) to deform at ordinary room temperature with the vertical strips (11) and horizontal strips (12) remaining in a mutually bonded state.

2. **(Withdrawn – Currently amended)** The reinforcing fiber sheet according to claim 1 wherein a synthetic resin high-stretch sheet material (6)—which is transparent and has a good stretch is applied to the binding and reinforcing layer (14) of the cloth core (4).

3. **(Withdrawn – Currently Amended)** The reinforcing fiber sheet according to claim 2, wherein the high-stretch sheet material (6) comprises a synthetic resin base sheet (15) and a binding and reinforcing layer (16) which is formed on a back side of the base sheet (15) by impregnating the base sheet (15) with an ink (30) that exhibits good flexibility after drying.

4. **(Withdrawn – Currently Amended)** A dress-up sheet characterized in that an adhesive layer (7) is provided on a back side of the reinforcing fiber sheet (1) according to claim 2 or 3, and a release sheet (8) is applied to a back side of the adhesive layer (7).

5. **(Withdrawn – Currently Amended)** A dress-up sheet characterized in that a cushioning layer (9) is provided on a back side of the reinforcing fiber sheet (1) according to claim 2 or 3.

6. **(Currently Amended)** A method of manufacturing a reinforcing fiber sheet having a cloth core comprising the following steps (a) to (c):

(a) a first step comprising setting a ~~in which a~~ screen ~~is set~~ on top of a cloth layer of an assemblage of reinforcing fibers constructed of vertically and horizontally woven vertical strips and horizontal strips ~~such that~~,

wherein the cloth layer having the vertical strips and the horizontal strips tends to readily come undone when the cloth layer is pulled diagonally;

(b) a second step in which comprising supplying an ink that exhibits ~~good~~ flexibility after drying is supplied onto the screen and screen printing ~~is carried out, to thereby impregnating~~ impregnate the cloth layer with the ink; and

(c) a third step in which comprising drying the cloth layer impregnated with the ink ~~is dried to make the ink into an adhesive medium that bonds together and reinforces, forming a cloth core, the vertical strips and the horizontal strips into a cloth core,~~

wherein being bonded together in such a way that, when the cloth core is pulled in a diagonal direction, the vertical and horizontal strips become inclined to each other forming a rhombic shape, ~~thereby preventing that reduces the tendency of the cloth layer from unraveling coming undone, and~~

wherein said screen has a mesh size of mesh number which corresponds to $\frac{1}{4}$ to $\frac{1}{3}$ of mesh number specified for ordinary screen printing of said ink..

7. (Currently Amended) The method of manufacturing a reinforcing fiber sheet according to claim 6, further comprising the following step (d):

(d) a fourth step ~~in which comprising applying~~ a synthetic resin sheet material which is transparent ~~is applied~~ to the cloth core.

8. (Currently Amended) The method of manufacturing a reinforcing fiber sheet according to claim 7, wherein the ~~high stretch~~ sheet material in the fourth step is obtained by screen-printing using a screen that ~~is coarser than the standard~~ ~~has a mesh size which permits a sufficient amount of ink to pass therethrough and impregnate every fiber of the cloth layer and thereby coating an ink that exhibits good flexibility after drying onto a back side of a synthetic resin base sheet for the ink, then drying the ink.~~

9. (Canceled)

10. (Currently Amended) The method of manufacturing a reinforcing fiber sheet according to any one of claims 6 to 8, ~~further comprising repeating the first and second steps wherein coating of the ink (20) onto the cloth layer (13) and drying are carried out two or more times.~~